

**Hazardous Waste Incinerator Trial Burn  
Plan Evaluation**

RCRA RECORDS CENTER  
FACILITY Pratt & Whitney Aircraft  
I.D. NO. CTD990672081  
FILE LOC. R-113  
OTHER RDMS # 2499

**Applicant** Pratt & Whitney Aircraft

**Location** E. Hartford, CT

**POHC(s)**

**Comment  
Number**

- |   |                   |             |               |
|---|-------------------|-------------|---------------|
| 1. Has selection of POHC(s) been approved by WMD? | Yes <u>      </u> | No <u>X</u> | <u>      </u> |
| 2. Has (have) POHC(s) been adequately identified? |                   |             |               |
| a. chemical composition description adequate.     | Yes <u>      </u> | No <u>X</u> | <u>      </u> |
| b. heating value.                                 | Yes <u>      </u> | No <u>X</u> | <u>      </u> |
| c. viscosity.                                     | Yes <u>      </u> | No <u>X</u> | <u>      </u> |
| d. concentration.                                 | Yes <u>      </u> | No <u>X</u> | <u>      </u> |

**Incinerator Description**

- |  |                   |                  |               |
|--|-------------------|------------------|---------------|
| 1. Manufacturer's name and model number.                                   | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 2. Type of incinerator.  | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 3. Description of operation.   | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 4. Procedures for;   |                   |                  |               |
| a. start-up,   | Yes <u>      </u> | No <u>X</u>      | <u>1</u>      |
| b. shut-down,  | Yes <u>      </u> | No <u>X</u>      | <u>1</u>      |
| c. emergency shut-down.  | Yes <u>      </u> | No <u>X</u>      | <u>1</u>      |
| 5. Linear dimensions including cross sectional area of combustion chamber. | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 6. Description of auxiliary fuel system (type/feed).                       | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 7. Description and capacity of prime mover.                                | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 8. Description of automatic waste feed cut-off system(s).                  | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 9. Nozzle and burner design.   | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |
| 10. Material(s) of construction.   | Yes <u>X</u>      | No <u>      </u> | <u>      </u> |

11. Location and description of devices for measuring;			Comment Number
a. temperature,	Yes <u>X</u>	No <u>      </u>	<u>      </u>
b. pressure,	Yes <u>X</u>	No <u>      </u>	<u>      </u>
c. feed rate(s),	Yes <u>X</u>	No <u>      </u>	<u>      </u>
d. combustion gas velocity,	Yes <u>      </u>	No <u>X</u>	<u>      </u>
e. carbon monoxide,	Yes <u>X</u>	No <u>      </u>	<u>2</u>
f. diagram indication location of above.	Yes <u>      </u>	No <u>X</u>	<u>      </u>

#### Pollution Control Equipment

1. Manufacturer's name(s) and model number(s).	Yes <u>      </u>	No <u>X</u>	<u>3</u>
2. Type of control device(s) and description of operation.	Yes <u>X</u>	No <u>      </u>	<u>      </u>
3. Linear dimensions including cross section of stack.	Yes <u>X</u>	No <u>      </u>	<u>      </u>
4. Material(s) of construction.	Yes <u>X</u>	No <u>      </u>	<u>      </u>
5. Location and description of devices for measuring;			
a. temperature,	Yes <u>X</u>	No <u>      </u>	<u>      </u>
b. pressure differential,	Yes <u>      </u>	No <u>X</u>	<u>4</u>
c. scrubbing medium injection rate,	Yes <u>      </u>	No <u>X</u>	<u>      </u>
d. scrubbing medium injection pressure,	Yes <u>      </u>	No <u>X</u>	<u>      </u>
e. scrubbing medium pH,	Yes <u>      </u>	No <u>X</u>	<u>5</u>
f. diagram indicating location of above.	Yes <u>      </u>	No <u>X</u>	<u>      </u>

#### Sampling Procedures

1. Particulate			
a. detailed sampling procedures.	Adequate <u>      </u>	Inadequate <u>X</u>	<u>6</u>
b. detailed QA procedures.	Adequate <u>      </u>	Inadequate <u>X</u>	<u>6</u>
2. HCL			
a. detailed sampling procedures.	Adequate <u>      </u>	Inadequate <u>X</u>	<u>6</u>
b. detailed QA procedures.	Adequate <u>      </u>	Inadequate <u>X</u>	<u>6</u>

3. POHC DRE			Comment Number
a. detailed sampling procedures.	Adequate _____	Inadequate <u>X</u>	<u>7</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>7</u>
4. Scrubbing medium			
a. detailed sampling procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
5. Ash residues			
a. detailed sampling procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
6. Waste Feed			
a. detailed sampling procedures.	Adequate <u>X</u>	Inadequate _____	_____
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>9</u>

#### Analysis Procedures

1. Particulate			
a. detailed analytical procedures.	Adequate _____	Inadequate <u>X</u>	<u>6</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>6</u>
2. HCL			
a. detailed analytical procedures.	Adequate _____	Inadequate <u>X</u>	<u>6</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>6</u>
3. POHC DRE			
a. detailed analytical procedures.	Adequate _____	Inadequate <u>X</u>	<u>7</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>7</u>
4. Scrubbing medium			
a. detailed analytical procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>

5. Ash residues			Comment Number
a. detailed analytical procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>8</u>
6. Waste Feed			
a. detailed analytical procedures.	Adequate _____	Inadequate <u>X</u>	<u>10</u>
b. detailed QA procedures.	Adequate _____	Inadequate <u>X</u>	<u>10</u>

Anticipated Incinerator and Control Equipment Operation Conditions (for each POHC)

1. Feed description.	Yes _____	No <u>X</u>	<u>11</u>
2. Feed rate.	Yes <u>X</u>	No _____	_____
3. Auxiliary fuel feed rate.	Yes _____	No <u>X</u>	_____
4. Incineration temperature range.	Yes <u>X</u>	No _____	_____
5. Scrubber parameters.	Yes _____	No <u>X</u>	<u>12</u>
6. Carbon monoxide emissions.	Yes <u>X</u>	No _____	_____
7. Combustion gas velocity.	Yes <u>X</u>	No _____	_____

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- 1      Some of this information is contained in the submittal, although not specifically required by the regulation. I feel that it would be beneficial to have P&W submit an incinerator/emissions control system operations and maintenance manual which would contain a detailed description of procedures (including operational parameter ranges) the operator must follow for:
- a. start-up (cold),
  - b. shut-down,
  - c. emergency shut-down,
  - d. automatic shut-down,
  - e. re-starting (warm),
  - f. normal operations.
- The manual should also include a plan for conducting "normal" maintenance procedures and periodic maintenance inspections of both systems (including monitoring devices). Changes to the manual should be reported to EPA/CT DEP. Operating records, maintenance records, and inspection records should be retained by P&W for a minimum of two years and should be made available at the request of EPA/CT DEP.
2.      P&W has provided very little information concerning their CO CEM system. This system must successfully complete a performance specification test (PST) prior to the conduct of the trial burn. P&W should contact ESD for details of pretest report, pretest conference, and PST procedural requirements. A separate O&M manual for this system is desirable.
3.      Model numbers not mentioned.
4.      Pressure differential is measured across the Venturi but apparently not across the packed tower/demister. All require continuous measurement.
5.      A more detailed explanation of the serfilco pH controller/monitor is desirable.
6.      P&W has indicated that the proper procedures will be used; however, a detailed testing protocol (pretest report) must be submitted for review. P&W should contact ESD for details concerning pretest report requirements. Also, a pretest conference will be required at least 10 days in advance of the test date. The conference should be held at P&W and should be attended by appropriate personnel from P&W, P&W's testing contractor, EPA and CT DEP.

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7. P&W has made no mention of POHC testing. A detailed sampling and analysis plan must be submitted for review. (ESD can supply information concerning POHC sampling and analysis using the VOST method.) However, the POHC(s) should be chosen prior to submittal of this plan.
8. A detailed sampling and analysis plan must be submitted.
9. P&W has made no mention of sample handling/chain-of-custody procedures to be used.
10. A detailed analysis plan must be submitted.
11. POHC(s) not yet chosen.
12. See Pollution Control Equipment items 5.a) - 5.e) and comments 4 and 5.

## ROUTING AND TRANSMITTAL SLIP

Date

8/29

TO: (Name, office symbol, room number,  
building, Agency/Post)

Initials

Date

1. Bill Torrey

2. Waste Mgt. Division

3.

4.

5.

Action	File	Note and Return
Approval	For Clearance	Per Conversation
As Requested	For Correction	Prepare Reply
Circulate	For Your Information	See Me
Comment	Investigate	Signature
Coordination	Justify	

## REMARKS

Here's a decent copy  
of POW checklist

DO NOT use this form as a RECORD of approvals, concurrences, disposals,  
clearances, and similar actions

FROM: (Name, org. symbol, Agency/Post)

Room No.—Bldg.

John Carlson, ESD

Phone No.

5041-102

OPTIONAL FORM 41 (Rev. 7-76)

★ U.S.G.P.O.: 1979-281-184/19

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